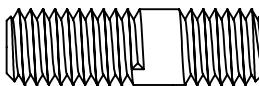


7.25 helices on top side, 11.35 helicies on the bottom. Threads are interference fit M5x0.8. Should fit very tightly on gears, but be possible to thread on with vice grips and gear wrench.

Machine from Solidworks part file.



UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETERS SURFACE FINISH: TOLERANCES: LINEAR: ANGULAR:		FINISH:		DEBUR AND BREAK SHARP EDGES		DO NOT SCALE DRAWING		REVISION	
	NAME	SIGNATURE	DATE			TITLE:  Shaft - Short (SS)			
DRAWN									
CHK'D									
APPV'D									
MFG									
Q.A				MATERIAL:  Stainless Steel		DWG NO.			A4
				WEIGHT:		SCALE:5:1		SHEET 1 OF 1	