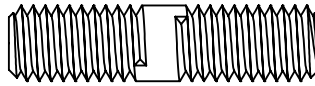


11.875 helices on top side, which should have dimple machined in the end for identification. 11.35 helices on the bottom. Threads are interference fit M5x0.8. Should fit very tightly on gears, but be possible to thread on with vice grips and gear wrench.

Machine from Solidworks part file.



UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETERS SURFACE FINISH: TOLERANCES: LINEAR: ANGULAR:		FINISH:		DEBUR AND BREAK SHARP EDGES		DO NOT SCALE DRAWING		REVISION	
DRAWN		NAME		SIGNATURE		DATE		TITLE:	
CHK'D								Shaft - Long (SS)	
APPV'D									
MFG									
Q.A									
						MATERIAL:		DWG NO.	
						Stainless Steel			
						WEIGHT:		SCALE:2:1	
								SHEET 1 OF 1	